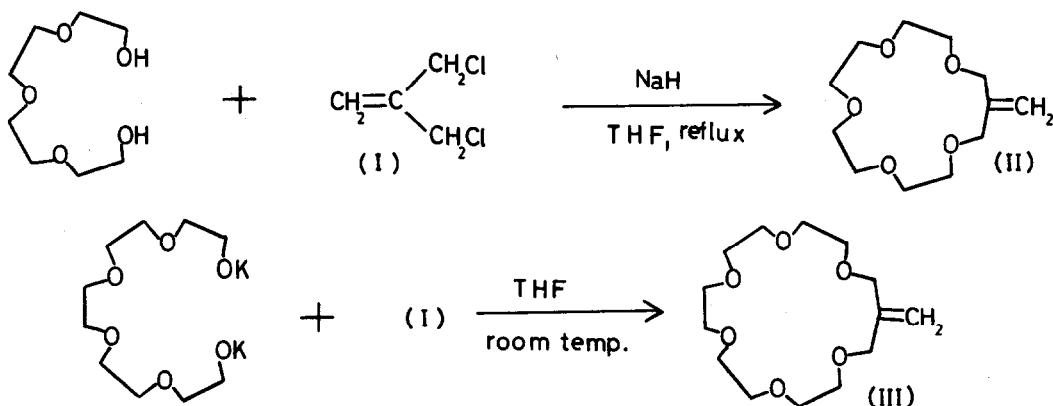


SYNTHESES OF HYDROXY GROUP-CONTAINING CROWN ETHERS
AND POLYMER-SUPPORTED CROWN ETHERS

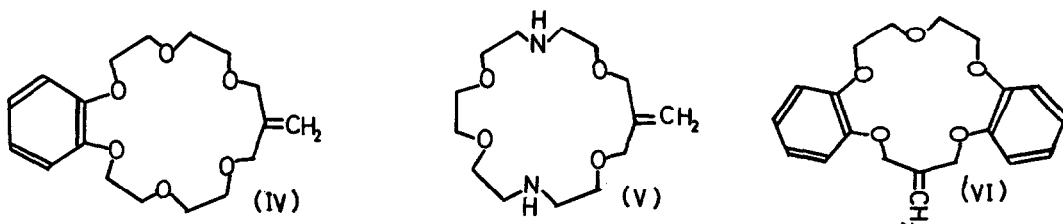
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Since pioneering works by Pedersen¹⁾ a large variety of macrocyclic compounds have been prepared and their cation complexation properties have been investigated extensively²⁾. Moreover, the macrocyclic compounds have been found very useful as catalysts for various organic reactions³⁾.

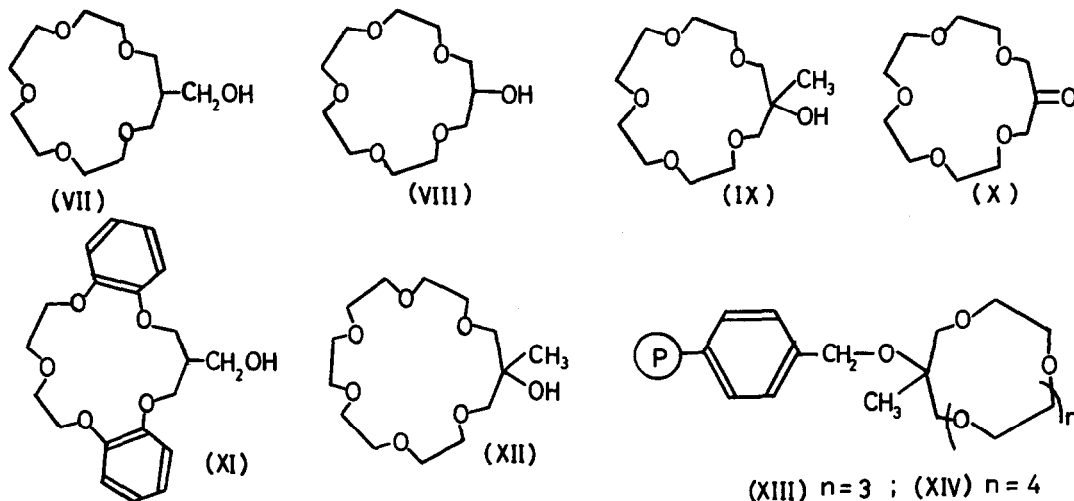
We wish to report the synthesis of new crown ethers containing functional groups such as vinylidene, hydroxy, or carbonyl groups and the preparation of polymer-supported crown ethers which can be used as phase-transfer catalysts. The crown ethers with vinylidene group were prepared by the reaction of 3-chloro-2-chloromethyl-1-propene (I)⁴⁾ with appropriate glycols. Methylene-16-crown-5 (II) was synthesized by slow, dropwise addition of a solution of (I) (0.1 mol) and tetraethylene glycol (0.1 mol) in tetrahydrofuran (THF) (150 ml) to a stirred suspension of sodium hydride (0.3 mol) in THF (150 ml) at a reflux temperature under a nitrogen atmosphere. In the case of the synthesis of methylene-19-crown-6 (III), a solution of (I) (0.1 mol) in THF (100 ml) and a solution of potassium salt⁵⁾ of pentaethylene glycol (0.1 mol) in THF (100 ml) were added simultaneously, dropwise with vigorous stirring, to THF (300 ml) at room temperature under a nitrogen atmosphere. These crowns could be purified by distillation under reduced pressure.



In the same manner, benzomethylene-19-crown-6 (IV) and methylene-19-diazacrown-6 (V) were prepared from (I) and potassium salts of 1,2-bis[2'-(2"-hydroxyethoxy)ethoxy]benzene⁶⁾ or 6,9-dioxa-3,12-diazatetradecane-1,14-diol⁷⁾, respectively. Dibenzomethylene-16-crown-5 (VI) was synthesized by the reaction of (I) (0.1 mol) with sodium salt of 1,5-bis(2-hydroxyphenoxy)-3-oxapentane⁸⁾ (0.1 mol) in a n-butanol-water mixture (700 ml : 30 ml) at 90°C.



These new crowns with vinylidene group could be successfully converted to the corresponding crowns with hydroxy or carbonyl groups, as described below. On hydroboration-oxidation⁹⁾, compound (II) yielded hydroxymethyl-16-crown-5 (VII). On ozonation followed by reduction with sodium borohydride¹⁰⁾, compound (II) gave sec-hydroxy-16-crown-5 (VIII). On oxymercuration-demercuration¹¹⁾, compound (II) gave tert-hydroxy-16-crown-5 (IX). Oxo-16-crown-5 (X) was prepared by the decomposition of the ozonide from crown (II) with zinc and water in the presence of acetic acid¹²⁾. Compound (VI) could be converted to compound (XI), hydroxymethyl-dibenzo-16-crown-5, by hydroboration-oxidation⁹⁾. The yields and physical properties



of these crowns are summarized in Table I.

The hydroxy group-containing crown ethers were used for the preparation of immobilized phase-transfer catalysts¹³⁾. The immobilized catalysts are easily separated from the reaction mixture and are reusable. In practice compounds (XIII) and (XIV) were prepared by the reaction of chloromethylated polystyrene resin cross-linked with 10% divinylbenzene (macroreticular type; 5.6 mequiv. of Cl per g of polymer) with sodium salts of crown (IX) or tert-hydroxy-19-crown-6 (XII) in

Table I. Yields and Physical Properties of Crowns

Crown	Yield %	bp(mp) °C	NMR spectra (60 MHz) ppm in CCl ₄ or CDCl ₃	IR spectra cm ⁻¹ , neat
II	45	115-120 (5-8x10 ⁻³ mmHg)	4.98 (2H, s, CH ₂ =), 3.99 (4H, s, OCH ₂ C=), 3.52 (16H, s, CH ₂ CH ₂)	1655 (C=C), 1120 (C-O-C)
III	66	120-125 (4-8x10 ⁻³ mmHg)	5.00 (2H, s, CH ₂ =), 3.98 (4H, s, OCH ₂ C=), 3.56 (20H, s, CH ₂ CH ₂)	1650 (C=C), 1100 (C-O-C)
IV	39	oil ^{a)}	6.77 (4H, m, ArH), 5.03 (2H, s, CH ₂ =), 3.99 (4H, s, OCH ₂ C=), 3.60 (16H, m, CH ₂ CH ₂)	1640 (C=C), 1120 (C-O-C)
V	35	140-142 (5x10 ⁻³ mmHg)	5.05 (2H, s, CH ₂ =), 3.97 (4H, s, OCH ₂ C=), 3.52 (12H, m, OCH ₂ CH ₂ O and OCH ₂ CN), 2.70 (8H, t, CH ₂ N), 1.98 (2H, s, NH)	3320 (NH), 1650 (C=C), 1110 (C-O-C)
VI	40	(94-95) ^{b), c)}	6.85 (8H, m, ArH), 5.37 (2H, s, CH ₂ =), 4.66 (4H, s, OCH ₂ C=), 3.97 (8H, m, CH ₂ CH ₂)	1655 (C=C), 1250 (=C-O-), 1110 (C-O-C) (KBr disk)
VII	88	oil ^{a)}	3.58 (6H, d, OCH ₂ CH), 3.30 (16H, s, CH ₂ CH ₂), 2.55 (1H, br. s, OH), 2.05 (1H, m, CH) (in C ₆ H ₆)	3400 (OH), 1100 (C-O-C)
VIII	63	oil ^{a)}	3.50 (21H, m, CH ₂ CH ₂ and CHCH ₂ O), 2.90 (1H, br. s, OH)	3300 (OH), 1100 (C-O-C)
IX	78	oil ^{a)}	4.10 (1H, s, OH), 3.50 (16H, s, CH ₂ CH ₂), 3.25 (4H, s, OCH ₂ C), 0.94 (3H, s, CH ₃)	3350 (OH), 1390 (C-CH ₃), 1100 (C-O-C)
X	98	oil ^{a)}	4.27 (4H, s, OCH ₂ CO), 3.52 (16H, m, CH ₂ CH ₂)	1730 (C=O), 1120 (C-O-C)
XI	75	(110-111) ^{b), d)}	6.83 (8H, m, ArH), 4.24 (4H, d, OCH ₂ CH), 3.95 (8H, m, CH ₂ CH ₂), 2.92 (1H, t, OH), 2.50 (1H, m, CH)	3450 (OH), 1250 (=C-O-C), 1120 (C-O-C) (KBr disk)

a) Crude products, generally 90-95 % pure by gel permeation chromatography.

b) Uncorrected. c) From n-heptane. d) From n-heptane-benzene.

Table II. Reaction of $n\text{-C}_8\text{H}_{17}\text{Br}^{\text{a}}$ with KI^{b} Catalyzed by Polymer-Supported Crown Ethers^{c)}

Catalyst	[Crown unit]/[$\text{C}_8\text{H}_{17}\text{Br}$]	Time, hr	Yield ^{d)} , %
None	—	24	<5
XIII	0.08	2	>95
XIV	0.08	3	95
XIII	0.01	8	86
XIV	0.01	8	79

a) No solvent was used for the substrate.

b) Saturated aqueous solution, 5.0 mol equiv.

c) Reaction temp, 80°C; internal standard, tetralin.

d) By g.l.c. analysis.

THF at a reflux temperature. Compounds (XIII) and (XIV) contained 2.0 and 1.8 mmol of crown unit per g of polymer, respectively. This is a convenient method for the immobilization of crown ethers. The solid phase catalysts obtained were found to catalyze the halogen exchange reaction of *n*-octyl bromide with potassium iodide (Table II).

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